



# The Marine's Queen (Recon Marines Book 1)

*Susan Kelley*

Download now

[Click here](#) if your download doesn't start automatically

# The Marine's Queen (Recon Marines Book 1)

*Susan Kelley*

## **The Marine's Queen (Recon Marines Book 1)** Susan Kelley

Queen Callie Adell's enemies want her for the secret elixir only her bloodline can produce. She flees an abduction attempt and lands in the arms of the most feared military man in the universe. Recon Marine Captain Joe, a genetically enhanced soldier, knows little of civilian life or of women. But his body knows what it wants from Callie even if his mind suffers mostly confusion in her presence.

Joe's sense of honor and duty demands he protect the queen even if she can never overlook his unnatural origins and love him as a man. But neither of them can ever be safe if Callie doesn't protect Joe from those who want to destroy him as much as her enemies wish to capture her. Only if she can civilize her marine will the world accept him as more than a living weapon. But can Callie convince Joe that he's a man first, her man, and a marine second?

Other titles available by Susan Kelley through New Concepts Publishing:

Recon Marines II: The Marine's Heiress

Recon Marines III: The Marine's Doctor

The Greater Good

The Lesser Evil

A Ruthless Good

One Good Woman

A Tiger's Courage

Tiger's Mate

Coming Soon to Amazon:

The Warrior and the Biologist

If you enjoyed this book, be sure to check out these other exciting titles available from New Concepts Publishing:

The Men of Anderas I: Jordan, the King by C.J. Johnson

Watchers: Part One by Kaitlyn O'Connor

The Forgotten Realms: Primal Instincts by Raven Willow-Wood

Love's Captive by Myra Nour

 [Download The Marine's Queen \(Recon Marines Book 1\) ...pdf](#)

 [Read Online The Marine's Queen \(Recon Marines Book 1\) ...pdf](#)

## **Download and Read Free Online The Marine's Queen (Recon Marines Book 1) Susan Kelley**

---

### **From reader reviews:**

#### **Megan Fairbanks:**

The book The Marine's Queen (Recon Marines Book 1) can give more knowledge and also the precise product information about everything you want. So just why must we leave a good thing like a book The Marine's Queen (Recon Marines Book 1)? Wide variety you have a different opinion about reserve. But one aim that book can give many details for us. It is absolutely proper. Right now, try to closer with the book. Knowledge or details that you take for that, you are able to give for each other; you could share all of these. Book The Marine's Queen (Recon Marines Book 1) has simple shape but you know: it has great and big function for you. You can appearance the enormous world by open and read a publication. So it is very wonderful.

#### **Margarito Rone:**

Book is to be different for each grade. Book for children until finally adult are different content. To be sure that book is very important usually. The book The Marine's Queen (Recon Marines Book 1) has been making you to know about other information and of course you can take more information. It is quite advantages for you. The book The Marine's Queen (Recon Marines Book 1) is not only giving you much more new information but also being your friend when you really feel bored. You can spend your current spend time to read your reserve. Try to make relationship with the book The Marine's Queen (Recon Marines Book 1). You never truly feel lose out for everything when you read some books.

#### **Pamela Wilson:**

As we know that book is significant thing to add our knowledge for everything. By a guide we can know everything you want. A book is a pair of written, printed, illustrated or even blank sheet. Every year ended up being exactly added. This reserve The Marine's Queen (Recon Marines Book 1) was filled in relation to science. Spend your extra time to add your knowledge about your science competence. Some people has several feel when they reading the book. If you know how big selling point of a book, you can feel enjoy to read a guide. In the modern era like today, many ways to get book that you simply wanted.

#### **Suzanne Palmer:**

Do you like reading a publication? Confuse to looking for your favorite book? Or your book had been rare? Why so many concern for the book? But just about any people feel that they enjoy regarding reading. Some people likes looking at, not only science book but novel and The Marine's Queen (Recon Marines Book 1) or perhaps others sources were given know-how for you. After you know how the truly great a book, you feel need to read more and more. Science e-book was created for teacher or perhaps students especially. Those books are helping them to bring their knowledge. In various other case, beside science book, any other book likes The Marine's Queen (Recon Marines Book 1) to make your spare time far more colorful. Many types of book like this one.

**Download and Read Online The Marine's Queen (Recon Marines Book 1) Susan Kelley #DBY70JEGFLZ**

## **Read The Marine's Queen (Recon Marines Book 1) by Susan Kelley for online ebook**

The Marine's Queen (Recon Marines Book 1) by Susan Kelley Free PDF d0wnl0ad, audio books, books to read, good books to read, cheap books, good books, online books, books online, book reviews epub, read books online, books to read online, online library, greatbooks to read, PDF best books to read, top books to read The Marine's Queen (Recon Marines Book 1) by Susan Kelley books to read online.

## **Online The Marine's Queen (Recon Marines Book 1) by Susan Kelley ebook PDF download**

**The Marine's Queen (Recon Marines Book 1) by Susan Kelley Doc**

**The Marine's Queen (Recon Marines Book 1) by Susan Kelley Mobipocket**

**The Marine's Queen (Recon Marines Book 1) by Susan Kelley EPub**